

## CLAIMS

1. A method for making a three-dimensional embroidery, comprising the steps of:
  - providing layers of fabric comprising a base layer, a top layer and an intermediary layer of a thickness;
  - embroidering a pattern through the layers of fabric with thread;
  - cutting the intermediary layer at a height to separate the top and base layers; and removing the remaining intermediary layer from at least one of the top and base layers.
2. A method for making a three-dimensional embroidery as in claim 1, further comprising the step of embroidering a flat pattern on at least one of the base and top layers with thread.
3. A method for making a three-dimensional embroidery as in claim 1, further comprising the step of bonding a thermal fusible film to at least one of the base and top layers prior to cutting the intermediary layer.
4. A method for making a three-dimensional embroidery as in claim 1, further comprising the step of bonding a thermal fusible film to at least one of the base and top layers prior to removing the remaining intermediary layer from at least one of the top and base layers.
5. A method for making a three-dimensional embroidery as in claim 3, wherein the thermal fusible film is a thermal plastic epoxy film.
6. A method for making a three-dimensional embroidery as in claim 5, wherein the thermal plastic epoxy film is composed of polyamide, polyester or polyurethane.
7. A method for making a three-dimensional embroidery as in claim 1, wherein the thread used is composed of polypropylene or polyester.

8. A method for making a three-dimensional embroidery as in claim 1, wherein the thread used is composed of mixed wool and silk.

9. A method for making a three-dimensional embroidery as in claim 1, wherein the intermediary layer is composed of foamed polyurethane, foamed ethylene/acetate ethylene polymers or felt.

10. A method for making a three-dimensional embroidery as in claim 1, wherein the intermediary layer is soluble in solvent or water.

11. A method for making a three-dimensional embroidery as in claim 10, wherein solvent or water is used to remove the intermediary layer in place of cutting the intermediary layer.